

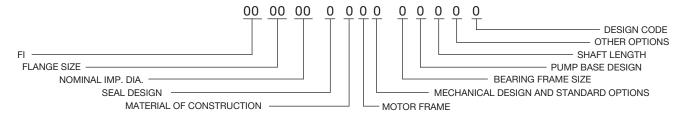
Replacement Parts List

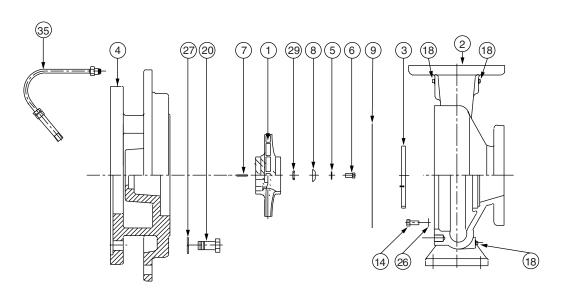
304-362

FI 2507, 3007 & 4007

SUPERSEDES: 304-362 March 1, 2012 EFFECTIVE: April 1, 2013

WHEN SELECTING AND ORDERING PARTS, ALWAYS REFER TO SERIAL NUMBER ON NAMEPLATE

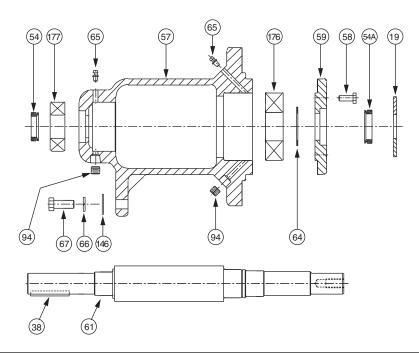




	ITEM NO.			2507	3007	4007		
	NO.	REQ.	DESCRIPTION	BEARING FRAME	BEARING FRAME	BEARING FRAME		
	INO.	LEG'		J	J	J		
	1	1	IMPELLER (CI)	953-559RP	953-561RP	953-1372RP		
	1	1	IMPELLER (BRZ)	953-1054RP	953-1056RP	953-1373RP		
	2	1	CASING $(125\#)(NOW/R)$	953-588RP	953-590RP	953-1378RP		
	2	1	CASING $(250\#)(NO W/R)$	953-589RP	953-591RP	953-1379RP		
	2	1	CASING (125#)(BRZ W/Ŕ)	953-2290RP	953-2292RP	953-2296RP		
	2	1	CASING (250#)(BRZ W/R)	953-2291RP	953-2293RP	953-2297RP		
	3	1(W/R)	WEAR RING (BRZ)	953-597RP	953-598RP	953-1386RP		
	5	1	DOWDY WASHER	951-2579RP	951-2579RP	951-2579RP		
	6	1	IMPELLER BOLT (SST)	1/2NCX1-1/2LG	1/2NCX1-1/2LG	1/2NCX1-1/2LG		
	7	1	IMPELLER KEY (SST)	1/4X1/4X2LG	1/4X1/4X2LG	1/4X1/4X2LG		
	8	1	IMPELLER WASHER	953-829RP	953-829RP	953-829RP		
	9	1	GASKET (CASING)	953-568RP	953-568RP	953-568RP		
	14	8	CASING BOLT (ST)	3/8NCX1LG	3/8NCX1LG	3/8NCX1LG		
	18	3	PIPE PLUG (BRS)	1/4 NPT	1/4 NPT	1/4 NPT		
	26	8	CASING WASHER (ZN)	3/8	3/8	3/8		
⋖	29	1	IMPELLER GASKÈT	953-759RP	953-759RP	953-759RP		
REV	4	1	COVER	953-1166RP	953-566RP	953-1382RP		
	20	4	MOTOR BOLT	1/2NCX1-1/4LG	1/2NCX1-1/4LG	X1-1/4LG 1/2NCX1-1/4LG		
AW-691	27	4	MOTOR WASHER	1/2	1/2	1/2		
¥.	35	1	TUBE KIT	951-1547RP	951-1547RP	951-1547RP		

FI 'J' Frame Replacement Parts

(for Bearing Frames manufactured after January 2003 - see note below)

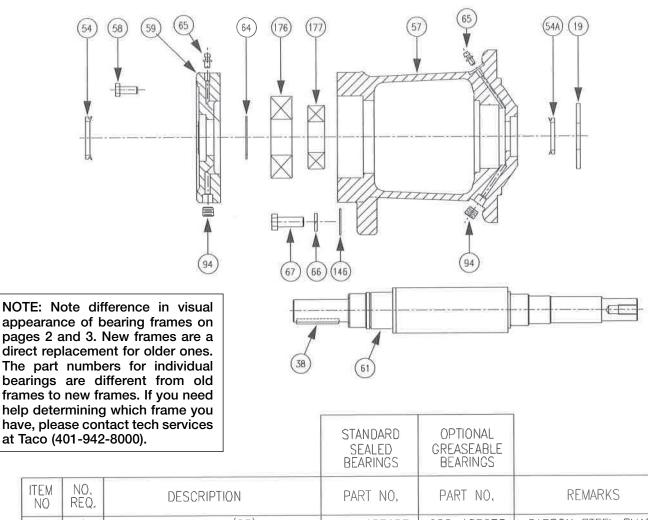


NOTE: Note difference in visual appearance of bearing frames on pages 2 and 3. New frames are a direct replacement for older ones. The part numbers for individual bearings are different from old frames to new frames. If you need help determining which frame you have, please contact tech services at Taco (401-942-8000).

		'J' E	BEARING FRAME	STANDARD SEALED BEARINGS	OPTIONAL GREASEABLE BEARINGS	
	ITEM NO	NO, REQ.	DESCRIPTION	PART NO.	PART NO.	REMARKS
	19	1	FRAME ASSEMBLY (CS)	953-2214RP	953-2217RP	CARBON STEEL SHAFT
	19	1	FRAME ASSEMBLY (SS)	953-2222RP	953-2223RP	STAINLESS STEEL SHAFT
	57	1	HOUSING	953-2203RP	953-2196RP	
	61	1	SHAFT (CS)	953-2198RP	953-2198RP	CARBON STEEL
	61	1	SHAFT (SS)	953-2199RP	953-2199RP	STAINLESS STEEL
	59	1	END CAP	953-2197RP	953-2197RP	
	67	1	BOLT, FOOT SUPPORT	10-234RP	10-234RP	
	66	1	LOCKWASHER, FOOT SUPPORT	14-102RP	14-102RP	
	146	1	FLAT WASHER, FOOT SUPPORT	14-302RP	14-302RP	
	38	1	KEY-SHAFT	13-110RP	13-110RP	
	176	1	BALL BEARING, FRONT (THRUST)	953-2215RP	950-963RP	
	177	1	BALL BEARING, REAR (RADIAL)	951-5599RP	951-2491RP	
	19	1	DEFLECTOR	951-3040RP	951-3040RP	
	64	1	RETAINING RING	15-140RP	15-140RP	
	58	4	HEX HD BOLT-END CAP	10-207RP	10-207RP	
	54	1	V RING SEAL-REAR	953-1575-3RP	953-1575-3RP	
REV	54A	1	V RING SEAL-FRONT	953-1575-3RP	953-1575-3RP	
AW-717	65	2	GREASE FITTING		15-203RP	
₩	94	2	PIPE PLUG		16-140RP	

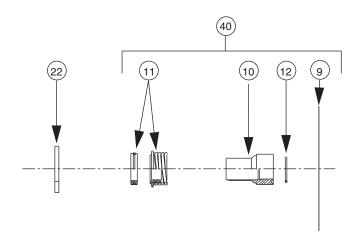
FI 'J' Frame Replacement Parts

(for Bearing Frames manufactured prior to February 2003 – see note below)



ITEM NO	NO. REQ.	DESCRIPTION	PART NO,	PART NO.	REMARKS
19	1	FRAME ASSEMBLY (CS)	953-1571RP	953-1880RP	CARBON STEEL SHAFT
19	1	FRAME ASSEMBLY (SS)	953-1572RP	953-1881RP	STEEL STEEL SHAFT
57	1	HOUSING	953-1565RP	953-1866RP	
61	1	SHAFT (CS)	953-1658RP	953-1658RP	CARBON STEEL
61	1	SHAFT (SS)	953-1663RP	953-1663RP	STEEL STEEL
59	1	END CAP	953-1567RP	953-1869RP	
67	1	BOLT-FOOT SUPPORT	10-234RP	10-234RP	
66	1	LOCKWASHER-FOOT SUPPORT	14-102RP	14-102RP	
146	1	FLAT WASHER-FOOT SUPPORT	14-302RP	14-302RP	
38	1	KEY-SHAFT	13-110RP	13-110RP	
176	1	BALL BEARING-REAR (THRUST)	953-1871RP	951-155RP	
177	1	BALL BEARING-FRONT (RADIAL)	953-1876RP	862-101RP	
19	1	DEFLECTOR	951-3040RP	951-3040RP	
64	1	RETAINING RING	15-127RP	15-127RP	
58	4	HEX HD BOLT-END CAP	10-227RP	10-227RP	
54	1	V RING SEAL-REAR	953-1575-3RP	953-1575-3RP	
54A	1	V RING SEAL-FRONT	953-1575-4RP	953-1575-4RP	
65	2	GREASE FITTING	/	15-203RP	
94	2	PIPE PLUG		16-140RP	

FI Series Seal Replacement Parts (EPT)



1206, 1506,

SEAL KIT (TYPE E) SS

40

953-1549-3RP

			2506			2506		
			1207, 1507 2007	2507, 3007, 4075, 4007, 5007		1207, 1507 2007	2507, 3007, 4075, 4007, 5007	
				2508			2508	
			1209C 2009C 2509C	1509, 2009, 2009C, 2509, 2509C, 3009, 4009, 5009, 5095, 6009		1209C 2009C 2509C	1509, 2009, 2009C, 2509, 2509C, 3009, 4009, 5009, 5095, 6009	
			2510C	2510		2510C	2510	
				1511, 2511, 3011, 4011, 4011C 5011, 6011			1511, 2511, 3011, 4011, 4011C 5011, 6011	
				2513, 3013 4013	5013, 6013		2513, 3013 4013	5013, 6013
ITEM	NO			BEARING FRAME			BEARING FRAME	
	REQ,	DESCRIPTION	Н	J	L	Н	J	L
	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			HANICAL DESIGN	(125#)		ANICAL DESIGN (:	
9	1	GASKET (CASING)	SEE PAGE 1	SEE PAGE 1	SEE PAGE 1	SEE PAGE 1	SEE PAGE 1	SEE PAGE 1
10	1	SLEEVE (SS)	953-1118RP	953-1170RP	953-1172RP	953-1892RP	953-1891RP	953-1890RP
10	1	SLEEVE (BRZ)	953-1119RP	953-1171RP	953-1173RP	953-1861RP	953-1887RP	953-1888RP
11	1	SEAL (TYPE B)	951 – 3157RP	951-3158RP	951-2966RP	951-3766RP	951-5158RP	951-5151RP
11	1	SEAL (TYPE D)	951-3159RP	951-3160RP	951-2967RP	951 – 3781RP	951-5159RP	951-5152RP
11	1	SEAL (TYPE E)	951-3161RP	951-3162RP	951-2968RP	951-3782RP	951-5160RP	951-5153RP
12		SLEEVE "O"-RING	592-525RP	951-3042RP	951-5277RP	592-525RP	951-3042RP	951-5277RP
22	1	DEFLECTOR DEFLECTOR	900-043RP	951 – 3040RP	951 – 3065RP	900-043RP	951-3040RP	951 – 3065RP
40		SEAL KIT (TYPE B) SS	953-1549-1RP		953-1549-14RP	953-1549-7RP	953-1549-10RP	953-1549-17RP
40		SEAL KIT (TYPE B) BRZ	1549 - 18KP	953-1549-4BKP	1933-1349-14BKP		953-1549-10BRP	
40		SEAL KIT (TYPE D) SS	953-1549-2RP		953-1549-15RP	953-1549-8RP	953-1549-11RP	

SEAL KIT (TYPE D) BRZ 953-1549-2BRP 953-1549-5BRP 953-1549-15BRP 953-1549-8BRP 953-1549-11BRP 953-1549-18BRP

953-1549-9RP

953-1549-12RP 953-1549-19RP

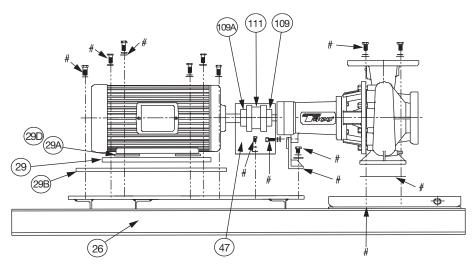
953-1549-9BRP | 953-1549-12BRP | 953-1549-19BRP

953-1549-6RP 953-1549-16RP

953-1549-3BRP | 953-1549-6BRP | 953-1549-16BRP

1206, 1506,

Motor Replacement Parts



SEE FI BASE HARDWARE SPREAD SHEET FOR ALL PUMPS

NOTE: INCLUDE 'RP' AT END OF P/N

ITEM	NÖ. REQ.	DESCRIPTION	FI 2507 MOTOR FRAMES (NEMA STD.) "T"												
NQ.		5204111 11411	143T 145T	182T	184T	213T	215T	254T	256T	284TS	286TS	324TS	326T	364T	365T
47	1		951-3076 951-3076											-	-
109	1	PUMP COUPLER HALF	953-2437953-2437	953-2437	953-2437	953-2437	953-2437	953-2443	953-2443	953-2443	953-2450	953-2450	-	-	-
109A	1	MTR. COUPLER HALF	953-2433953-2433	953-2435	953-2435	953-2437	953-2437	953-2445	953-2445	953-2445	953-2452	-53-2454	-	-	-
111	1	COUPLER INSERT	953-2430 953-2430	953-2430	953-2430	953-2430	953-2430	953-2438	953-243B	953-243B	-53-2446	953-2446	-	-	-
*	1		953-1914 953-1914											-	-
26	1		953-2263953-2263		953-2263	953-2263	953-2263	953-2262	953-2262	953-2262	953-2262	953-2262	-	-	-
29	2	SPACER (1ST) MOTOR	951-5202 951-5202	-	-		-	951-5206	951-5206	-	-		-	-	-
29B	2	SPACER (2ND) MOTOR	951-5201 951-5201				-	-	-				-	-	-
29A	4	SPACER RD (151) MOTOR		953-2228	953-2228					953-2229	953-2229				
29D	4	SPACER RD (2ND) MOTOR						953-2228	953-2228						

ITEM		DESCRIPTION		FI 3007 MOTOR FRAMES (NEMA STD.) "T"												
NQ.	REQ.		143T	145T	182T	184T	213T	215T	254T	256T	284TS			326TS	364TS	365T
47	1		951-3076					-		951-3079						-
109	1	PUMP COUPLER HALF	953-2437	953-2437	953-2437	953-2437	953-2437	-		953-2443						-
109A	1	MTR. COUPLER HALF	953-2433	953-2433	953-2435	953-2435	953-2437	-		953-2445						-
111	1						953-2430	-		953-243B						-
*	1		953-1914					-		953-1915						-
26	1					953-2359	953-2359	-		953-2352			953-2352	953-2352	953-2043	-
29	2		951-5202					-	-	951-5206	951-5206					-
29B	2	SPACER (2ND) MOTOR	951-5201					-	ı							-
29A	4	SPACER RD (151) MOTOR			953-2228	953-2228						953-2229	953-2229			
29D	4	SPACER RD (2ND) MOTOR								953-2228	953-222B					

	ITEM		I RECODITION I		FI 4007 MOTOR FRAMES (NEMA STD.) "T"												
	NQ.	REQ.		143T	145T	182T	184T	213T	215T	254T	256T	284TS		324TS	326TS		
Ī	47	1	COUPLER GUARD		951-3076					-		951-3079					
Ī	109	1	PUMP COUPLER HALF						953-2437			953-2443					
	109A	1	MTR. COUPLER HALF	ı	953-2433	953-2435	953-2435	953-2437	953-2437	-		953-2445					
	111	1	COUPLER INSERT						953-2430	-		953-243B					
г	*	1	OSHA COUPLER GUARD						953-1914	-		953-1915					
REV	26	1	BASE	-			953-2264	953-2264	953-2264	-	-	953-2265	953-2265	953-2271	953-2271	953-2271	953-2271
25	29	2	SPACER (1ST) MOTOR	-	951-5202					-	-						
/-/	29B	2	SPACER (2ND) MOTOR	-	951-5201					-	-						
[≱	29A	4	SPACER RD (1ST) MOTOR			953-2228	953-2228							953-2229	953-2229		



TACO, INC., 1160 Cranston Street, Cranston, RI 02920 Telephone: (401) 942-8000 FAX: (401) 942-2360. **TACO (Canada), Ltd.**, 8450 Lawson Road, Unit #3, Milton, Ontario L9T 0J8. Telephone: 905/564-9422. FAX: 905/564-9436. Visit our web site at: http://www.taco-hvac.com