CHLOROSULPHONATED POLYETHYLENE

More commonly known as Hypalon. This is a special purpose rubber formed by substituting chlorine and sulphonylchloride groups into <u>polyethylene</u>. General properties include moderate mechanical properties; excellent resistance to ozone, oxidation, weathering, and oxidizing chemicals. Its upper temperature limit is ca. + 150 °C. Hypalon® or Chlorosulfonated <u>Polyethylene</u> Rubber is made by DuPont-Dow. It is an <u>elastomer</u> and is a <u>thermoset</u> material. There are many grade variations of this specialty elastomer. A typical grade is 29 % chlorine content and 1.4 % sulfur content. Its neat product form is white, odorless chips. A distinguishing feature is that it is readily soluble in common solvents. The polymer has the following characteristics:

- 1. good low temperature flexibility
- 2. very good abrasion resistance
- 3. good chemical resistance
- 4. fair compression set resistance
- 5. fair flame resistance
- 6. very good heat resistance
- 7. excellent ozone resistance
- 8. fair petroleum oil resistance
- 9. excellent weather resistance
- 10. good low temperature properties
- 11. fair tear strength