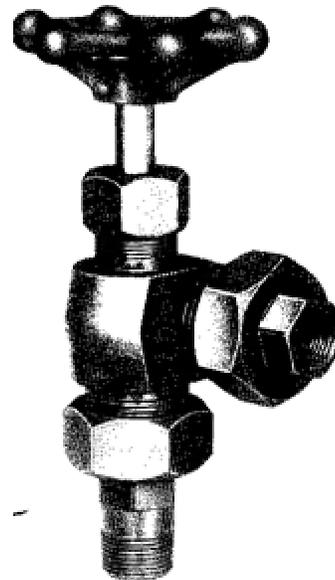
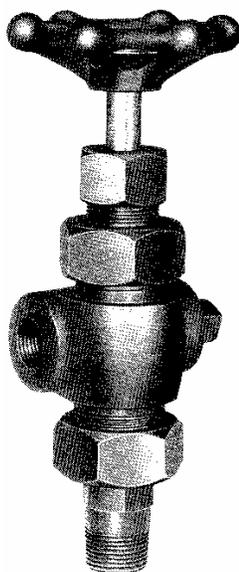




ARCHON Industries, Inc.

Armored Gauge Valves

Model series **700** & **900**



INSTALLATION / OPERATION / MAINTENANCE INSTRUCTION

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Approved: K. Mayer, Engineering Manager

<u>TABLE OF CONTENTS</u>	<u>PAGE</u>
Product Warranty	3
1.0 About the Manual	4
2.0 Introduction	4
2.1 System Description	4
3.0 Available Models	5
3.1 Design Ratings	5
3.2 Steam	5
4.0 Inspection	6
4.1 User Rating Inspection	6
5.0 Installation	6
5.1 Piping Strain	6
5.2 Differential Thermal Expansion	6
5.3 Mounting	6
6.0 Operation	7
7.0 Maintenance	7
7.1 Preventive Maintenance	7
7.2 Ball Check Shutoff	8
7.3 Troubleshooting	8
8.0 Removal / Disassembly / Re-assembly	8
8.1 Disassembly	9
8.2 Re-assembly	9
9.0 Disposal at End of Useful Life	9
10.0 Telephone Assistance	9
11.0 Parts Drawings	10

PRODUCT WARRANTY

ARCHON Industries, Inc. warrants its products as designed and manufactured by Archon to be free of defects in material and workmanship for a period of one year after the date of installation or eighteen months after the date of manufacture, whichever is earliest. Archon will, at its option, replace or repair any products, which fail during the warranty period due to defective material or workmanship.

Prior to submitting any claim for warranty service, the owner must submit proof of purchase to Archon and obtain written authorization to return the product. Thereafter, the product shall be returned to Archon Industries in Suffern, New York, with freight prepaid.

This warranty shall not apply if the product has been disassembled, tampered with, repaired or altered outside of the Archon factory, or if it has been subjected to misuse, neglect or accident.

Archon's responsibility hereunder is limited to repairing or replacing the product at its expense. Archon shall not be liable for loss, damage, or expenses directly or indirectly related to the installation or use of its products, or from any other cause or for consequential damages. It is expressly understood that Archon is not responsible for damage or injury caused to other products, building, property or persons, by reason of the installation or use of its products.

THIS IS ARCHON'S SOLE WARRANTY AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED WHICH ARE HEREBY EXCLUDED, INCLUDING IN PARTICULAR ALL WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

This document and the warranty contained herein may not be modified and no other warranty, expressed or implied, shall be made by or on behalf of Archon unless modified or made in writing and signed by the President or a Vice President of Archon.

1.0 About the Manual

This manual has been prepared as an aid and a guide for personnel involved in installation or maintenance. All instructions must be read and understood thoroughly before attempting any installation, operation, or maintenance. Failure to follow *any* instruction could possibly result in a malfunction of the gage, breakage with resulting sudden release of pressure, property damage or physical injury to personnel.

SAFETY INSTRUCTIONS

Archon does not have any control over the manner in which its liquid level gage is handled, installed or used. Archon cannot and will not guarantee that a liquid level gauge is suitable or compatible for the user's specific application.



WARNING

Contained fluids may be pressurized and can unexpectedly exit vessel connections due to apparatus or material failure. Safety glasses should be worn when installing a liquid level gauge. Failure to do so could result in serious physical injury to personnel.

2.0 Introduction

Archon armored liquid level gage valves are used to isolate gauge glass, magnetic gauges or other apparatus from the vessel when it becomes necessary to drain or service the gauge. Valves are supplied in pairs (upper and lower), and are available with flanged or threaded connections, with integral threaded bonnet (Series 700), and union bonnet (Series 900). These valves are optionally equipped with ball check shut-offs to prevent leakage of contained fluid in case of accidental gauge glass breakage.

2.1 System Description

Archon gauges are comprised of six basic components. Each component may vary slightly, depending on the desired physical and mechanical properties for the gage. Use the exploded parts view in Section 11 as additional reference material.

Body- a pressure retaining structure through which liquid passes to enter a gage glass or other apparatus. Provides a rigid, union, or spherical union connection to the vessel and seating surfaces for most valve components. Series 700 and 900 are offset pattern bodies.

Ball Checks- sphere installed loosely within the body of the valve that seats to prevent significant leakage when a differential pressure surge occurs (e.g. mechanical failure).

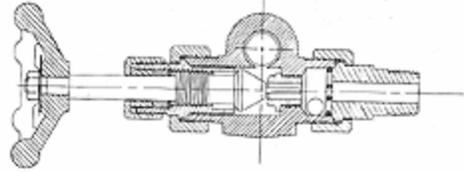
Trim- wetted parts that mechanically control the liquid path from the vessel to the gage glass or other apparatus. The ball and stem act to seal and release the liquid. In the event of mechanical failure, the ball will seat to prevent large quantities of the contained fluid from exiting the vessel. Liquid is allowed to exit the vessel into the gage glass or other apparatus when the stem is screwed away from its sealed position. The liquid is sealed when the stem is screwed into its seated position.

The stem packing retainer provides a compression surface between the process liquid and the stem packing. A stem packing gland is used to compress the packing against the retainer and around the stem to prevent leakage.

Stem Packing- under compression the stem packing is forced to mold around the stem and prevent leakage of media during operation.

Gage Connection- provides connection between the valve and the gage glass or other apparatus. A union, spherical union or rigid connection may be used.

Handlewheel/Lever- rotated to engage threads and provide screw action of stem.



3.0 Available Models



NOTE:
NEVER exceed these design ratings or application data. Exceeding design ratings or application data may result in mechanical failure of gauge components resulting in death, serious personal injury and property damage.

Vessel: 1/2" or 3/4" N.P.T.
 Male Union, 1/2" or 3/4"
 N.P.T. Female Union, and
 flanged connections at lower
 pressure ratings

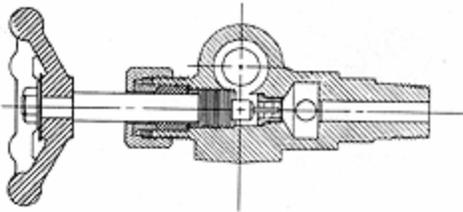
900 series Union Bonnet

Pressure Ratings 4000 psig at 100°F / 1700 psi
 at 600°F
 Exception: Model 945
 (stuffingbox) 1000 psi at
 100°F

Standard Connections: Gauge: 1/2" N.P.T. Female
 Vessel: 3/4" N.P.T. Male
 Drain/Vent: 1/2" N.P.T.
 Female

Optional Connections: Gauge: 3/4" N.P.T. Female,
 1/2" or 3/4" N.P.T.
 Male Union,
 1/2" or 3/4" N.P.T.
 Female Union,
 flanged connections
 at lower pressure
 ratings

700 series Integral Bonnet



Pressure Ratings 4000 psig at 100°F / 1700 psi
 at 600°F
 Exception: Model 745
 (stuffingbox) 1000 psi at
 100°F

Standard Connections: Gauge: 1/2" N.P.T. Female
 Vessel 3/4" N.P.T. Male
 Drain/Vent: 1/2" N.P.T. Female

Optional Connections: Gauge: 3/4" N.P.T. Female,
 1/2" or 3/4" N.P.T. Male Union,
 1/2" or 3/4" N.P.T. Female
 Union, and flanged
 connections at lower pressure
 ratings

Vessel: 1/2" or 3/4" N.P.T.
 Male Union,
 1/2" or 3/4" N.P.T.
 Female Union,
 flanged connections
 at lower pressure
 ratings

3.2 Steam Application

Archon series 700 and 900 valves may be used in low pressure steam/water applications (<450 psig saturated steam pressure).

4.0 Inspection

Upon receipt of a gage valve set, check all components carefully for damage incurred in shipping. If damage is evident or suspected, do not attempt installation. Notify carrier immediately and request damage inspection. Refer to exploded view drawing in Section 11.0 to inventory parts.

4.1 User Rating Inspection

The user should confirm that:

1. The gage valve set model number and pressure/temperature rating stamped on nameplate (163) conforms to the description on the user's purchase order.
2. The operating conditions described in the purchase order agree with the actual operating conditions at the installation site.
3. The actual operating conditions at the installation site are within the applications data shown on the Archon Technical Data Bulletin or product proposal referred to previously.
4. The materials of construction of the gage valve set are compatible with both the contained fluid and the surrounding atmosphere in the specific application.

SAFETY INSTRUCTIONS

If the size, model or performance data of the gauge valve set as received does not conform to any of the criteria above, do not proceed with installation. Contact an authorized Archon Distributor for assistance. The incorrect gauge can result in unacceptable performance and potential damage to the gauge.

5.0 Installation

Installation should only be undertaken by qualified personnel who are familiar with this equipment. They should have read and understood all the instructions in this manual. The user should refer to Archon dimension sheets or Archon product proposal to obtain dimensional information for specific size and model gage valve.

Archon recommendations on gage valve installations are not necessarily related to the installation of the flat glass liquid level gages. The number of different types of gage and valve installations is too great to

adequately explain in an installation manual. Therefore, it is the user's responsibility to assure that knowledgeable installation personnel plan and carry out the installation in a safe manner. The following procedures are some of the guidelines that should be employed.

5.1 Piping Strain

The gage valve should be mounted and connected so that it can support the gage without binding. Torsional stresses can make it difficult or impossible to seal tailpipes. Although union connections will allow marginal errors in piping alignment, misalignment can still create unusual strain on connectors. Gages not properly supported by brackets may subject the gage valve to stresses that can cause leaks or mechanical failure.

5.2 Differential Thermal Expansion

High mechanical loading may be imposed on a gage valve by expanding and contracting gages due to hot or cold service. Such mechanical loads on the valve must be minimized by the use of expansion loops or stuffing boxes. Failure to allow for expansion or contraction can result in leaks or mechanical failure.

5.3 Mounting

1. Prior to installation, turn the handwheel of each valve clockwise until the stem closes against the seat.
2. Remove union vessel connections from valves, where applicable, and apply heavy grease (where allowable) to tailpipe seat. (the grease minimizes galling of the seat surfaces when tightening the coupling nuts.)
3. Wrench tighten tailpipes of upper and lower valves to the vessel using Teflon tape, or equivalent, on a male tapered pipe thread connections as shown in Figure 1. If the valve is flanged mount, use proper industry standard procedures.
4. If installing with a flat glass gage, follow all installation instructions for the specific liquid level gage as there are many points to consider on gage installation; among them, piping strain, differential thermal expansion, weight and bolt torque.
5. Install gages tailpipes to union gage connections, where applicable, making sure that the coupling nuts are in place.

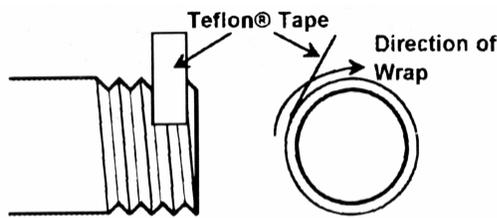
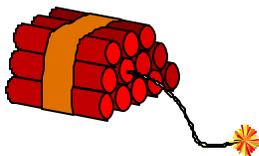


FIGURE 1

6.0 Operation

Before initializing gage valve operation, check that all installation procedures have been completed. Use only qualified, experienced personnel who are familiar with valve equipment and thoroughly understand the implications of the tables and all the instructions. Check to determine that all connections are pressure tight.



DANGER

Valve installations should be brought into service slowly. Valves should be opened slightly, and the valve assembly temperature and pressure allowed to slowly equalize. If the valves are equipped with ball checks, the valves must be opened all the way after the pressure and temperature have equalized to permit operation of the automatic ball check in the event of failure. Failure to follow the recommended operating procedures can result in severe personal injury and property damage.

6.1 Hydrostatic Test

Take all precautions necessary to handle the possibility of leakage during the test. Hydrostatic pressure test all installations to 100psig [689 kPa] and correct any leakage before proceeding.

7.0 Maintenance



Use only qualified, experienced personnel who are familiar with valve equipment and thoroughly understand the implications of the tables and all the instructions. DO NOT proceed with any maintenance unless the valve assembly has been relieved of all pressure or vacuum, has been allowed to reach ambient temperature, and has been drained or purged of all fluids. Failure to do so can cause serious personal injury and property damage.

The user must create maintenance schedules, safety manuals, and inspection details for each gage valve. These will be based upon the users own operating experience with their specific application. Realistic maintenance schedules can only be determined with full knowledge of the services and application situations involved.

During system shutdown, the valves should be left open to permit the gage to lose pressure and cool with the rest of the system. Failure to leave the valve open during system shutdown may trap high pressure fluid in the gage.

7.1 Preventive Maintenance

On all installations the following items should be regularly evaluated by the user for purposes of maintenance:

1. Leakage around stem area
2. Internal stem leak
3. Leakage around union connections
4. Internal or external corrosion

The user must determine upon evaluation of his or her own operating experience an appropriate maintenance schedule necessary for his or her own specific application. Realistic maintenance schedules can only be determined with full knowledge of the services and application situation involved.

7.2 Ball Check Shut-Off

SAFETY INSTRUCTIONS

Ball checks, when installed, may fail to seat due to corrosion of the ball or seat, foreign material in ball chamber or viscous material in the ball chamber. A routine operational test of the ball check can prevent significant seepage of liquid in the event of glass breakage.

An operational check can be performed on the valve ball checks by closing both the upper and lower valve stems completely. Drain contents from and relieve pressure on liquid gage to an appropriate safe container/area. NOTE: some loss of process fluid to the drain line is expected with this test procedure.



Use only qualified, experienced personnel who are familiar with valve equipment and thoroughly understand the implications of the tables and all the instructions. **DO NOT** proceed with any maintenance unless the valve assembly has been relieved of all pressure or vacuum, has been allowed to reach ambient temperature, and has been drained or purged of all fluids. Failure to do so can cause serious personal injury and property damage.

With drain line still in place, open **BOTTOM** valve as rapidly as possible. Listen for “click” sound which will indicate that the ball has seated. If possible, observe the quantity of flow from the drain line. Flow should either stop completely or be no greater than single drips (no solid stream). Close lower valve. Repeat above procedure for **UPPER** valve. There must be a pressure differential of at least 5psi [34.5 kPa] for the above procedure to work properly.

If the above procedure is not successful, the only alternative is to isolate the gage and valve assembly from the vessel or to shut the process down completely. Disassemble the valve as outlined in Section 8.1 using the exploded parts drawing in

Section 11.0 as reference. Visibly inspect ball check and ball seats in the valve body. Remove any foreign matter and/or replace with new ball checks if inspection indicates this is required. If the ball seat is damaged, consider replacing the valve or the seat (if it is removable). Reassemble valves as outlined in Section 8.2

7.3 Troubleshooting

STEM PACKING LEAKAGE can often be stopped by tightening the stem packing nut. If leak persists, the stem packing should be replaced by following steps 1-5 of the Disassemble and 1-6 of the Reassemble instructions.

INTERNAL SEAT LEAKAGE is an indication of a worn or damaged stem or seat. To replace the stem follow steps 1-5 of the Disassembly and 1-7 of the Reassembly instructions. To replace the threaded seats of the series 700, insert hex key in the seat, and turn it counterclockwise. To replace the threaded seats of the series 900, insert socket head driver over the seat, and turn it counterclockwise.

Replace the new seat by turning it clockwise, making sure that the ball check, if used, is replaced in the body. Tighten the seat in place. Follow steps 4 and 5 of the Reassembly instructions.

LEAKAGE AROUND UNION connections can often be stopped by tightening union coupling nut or remake connection using Teflon tape, or equivalent, on all male pipe threads as shown in Figure 1.

INTERNAL OR EXTERNAL CORROSION could be an indication of a misapplication. An investigation should immediately be carried out to determine the cause of the problem. It is the user's responsibility to choose a material of construction compatible with both the contained fluid and the surrounding atmosphere.

8.0 Removal – Disassembly – Reassembly



Use only qualified, experienced personnel who are familiar with liquid level gauge equipment and thoroughly understand the implications of the tables and all the

instructions. DO NOT proceed with any maintenance unless the liquid level gauge has been relieved of all pressure or vacuum, has been allowed to reach ambient temperature and has been drained or purged of all fluids. Failure to do so can cause serious personal injury and property damage.

8.1 Disassembly

Refer to the parts drawing in Section 11.0 for additional reference during assembly and reassembly of the valves.

1. Prepare for installation of new packing by cleaning all packing chambers and glands of upper and lower valves.
2. Loosen and remove stem packing nut (7).
3. Series 700: Remove stem (1) by turning counterclockwise, along with stem packing gland (8), stem packing (12), and stem packing retainer (11). Slip the stem packing gland, stem packing and stem packing retainer off stem.
4. Series 900: Remove bonnet nut (13), bonnet (4) and stem (1) from the valve body (5-6). Unscrew the stem from the bonnet. Slip the stem packing gland, stem packing and stem packing retainer off stem.
5. To replace seat (2), follow instructions as described in maintenance procedures.

8.2 Reassembly

Refer to the parts drawing in Section 11.0 for additional reference during assembly and reassembly of the valves.

1. Prepare for installation of new packing by cleaning all packing chambers and glands of upper and lower valves.
2. A. Series 900 valves: Thread stem assembly into bonnet until stem seats and then back off one turn. Slip packing retainer (11) on stem (1). Install new stem packing (12) and stem packing gland (8). Insert stem/bonnet assembly into valve. Replace bonnet nut (7) and tighten securely in place.

2. B. Series 700 valves: Thread stem (1) into valve body until stem seats and then back off one turn. Slip packing retainer (11) on stem (1). Install new stem packing (12) and stem packing gland (8). Assemble stem packing nut (7) and tighten in place.
3. Assemble handwheel (9) or lever (10), nameplate and handwheel nut (20) on stem and tighten securely in place.
4. Close both valves by turning handwheel or lever clockwise until stem seats.

Refer to Section 6.0 for operation of the gauge valve when returned to service.

9.0 Disposal at End of Useful Life

Archon valves are used in a variety of fluid applications. By following the appropriate governmental and industry regulations, the user must determine the extent of preparation and treatment and valve must incur before its disposal. A Material Safety Data Sheet (MSDS) may be required before disposal services accept certain components.

Metals and polymers should be recycled whenever possible. Refer to order and Archon's Material Specification sheets for materials of construction.

10.0 Telephone Assistance

If you are having difficulty with your liquid level gage, notify ARCHON Industries, Inc. You may also contact the factory direct at (800) 554-1394 and ask for an applications engineer. So that we may assist you more effectively, please have as much of the following information as possible when you call:

- ? Model #
- ? Name of the company from whom you purchased your liquid level gage
- ? Invoice # and date
- ? Process fluid
- ? Operating pressures
- ? Operating temperatures
- ? A brief description of the problem
- ? Troubleshooting procedures that failed

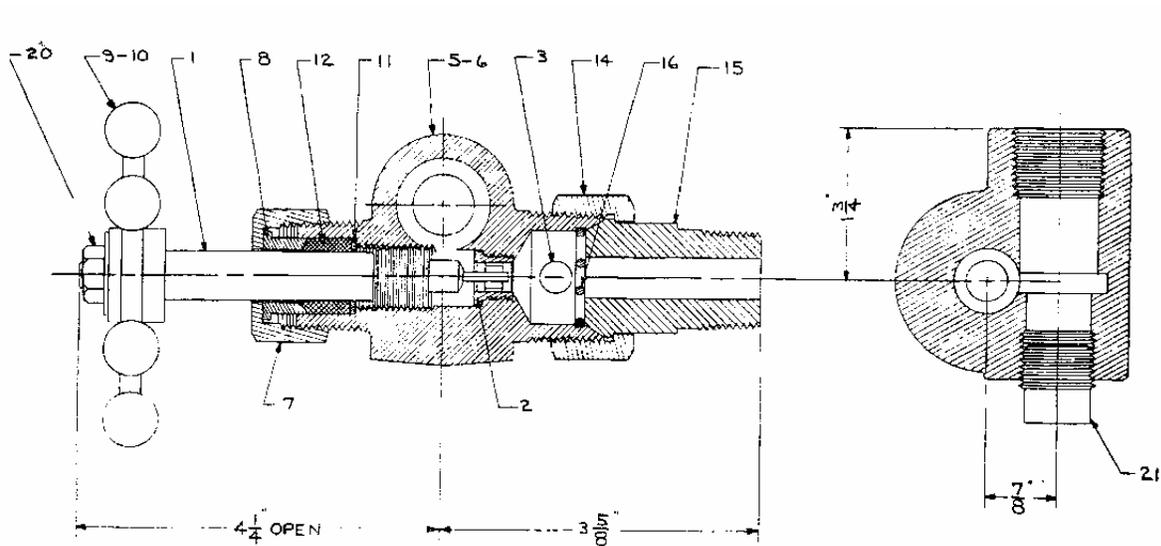
If attempts to solve your problem fail, you may be requested to return your liquid level gage to the factory for intensive testing. You must obtain a Return Authorization (R.A.) number from ARCHON Industries, Inc. prior to returning anything. Failure to do so will result in the unit being returned to you, without being tested, freight collect. To obtain a R.A. number, the

following information (in addition to that above) is needed:

- ? Reason for return
- ? Person to contact at your company
- ? "Ship To" address

We recommend that you return the entire unit for testing. There is a minimum charge of \$75.00 for evaluation of non-warranty units. You will be contacted before any repairs are initiated should the cost exceed the minimum charge. If you return a unit that is covered by the warranty, but is not defective, the minimum charge will apply.

11.0 Parts Drawings- 700 series valve bodies



Pressure and Temperature Rating
 4000 Pounds at 100 Deg. F.
 1500 Pounds at 750 Deg. F.

Parts List

Furnished with or without Ball Check, and with Lever Handle or Handwheel Operation.

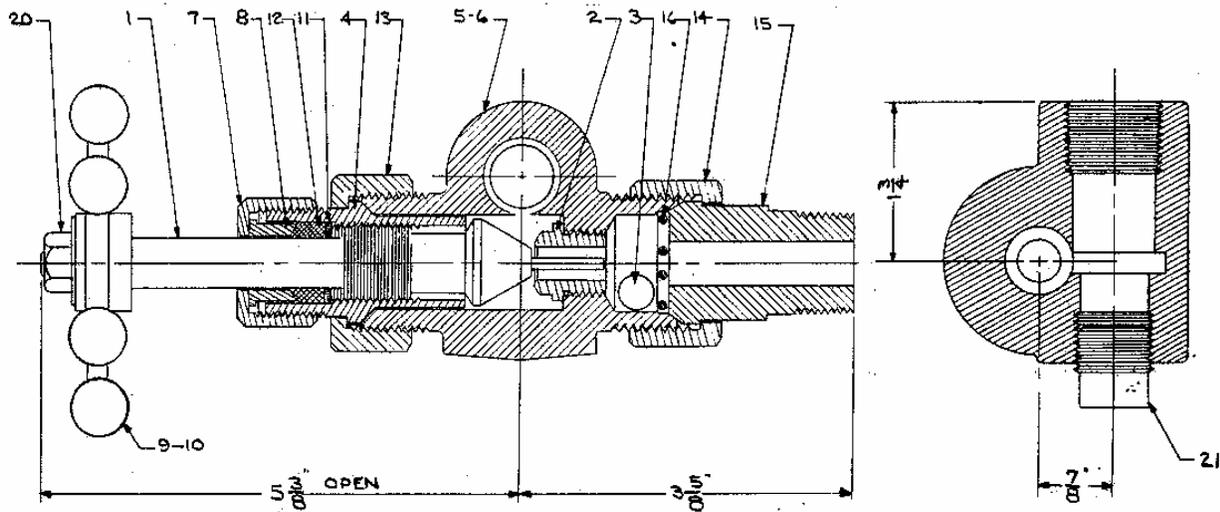
Connection to Vessel - 1/2" or 3/4" NPT Male Union.

Connection to Gauge - 1/2" or 3/4" NPT Female.

Can also be furnished with Wetted Metal Parts or All Metal Parts of Stainless Steel.

Part No.	
1	Valve Stem
2	Renewable Seat
3	Ball Check
5	Upper Valve Body
6	Lower Valve Body
7	Stem Packing Nut
8	Stem Packing Gland
9	Lever Handle
10	Handwheel
11	Stem Packing Retainer
12	Stem Packing
14	Union Nut
15	Male Union Tailpiece
16	Ball Retainer
20	Wheel Nut
21	Pipe Plug

11.0 Parts Drawings- 900 series valve bodies



PARTS LIST

PART NO.

1	VALVE STEM
2	RENEWABLE SEAT
3	BALL CHECK
4	UNION BONNET
5	UPPER VALVE BODY
6	LOWER VALVE BODY
7	STEM PACKING NUT
8	STEM PACKING GLAND
9	LEVER HANDLE
10	HANDWHEEL
11	STEM PACKING WASHER
12	...	STEM PACKING
13	...	BONNET NUT
14	...	MALE UNION NUT
15	...	MALE UNION TAILPIECE
16	...	BALL RETAINER SPRING
20	...	WHEEL NUT
21	...	PIPE PLUG

FURNISHED WITH OR WITHOUT BALL CHECKS, WITH BACKSEATING STEM OR NON-BACKSEATING STEM, (BACKSEATING STEM SHOWN ABOVE). LEVER HANDLE OR HANDWHEEL OPERATION.

CONNECTION TO VESSEL: 1/2" OR 3/4" NPT MALE UNION.

CONNECTION TO GAUGE: 1/2" OR 3/4" NPT FEMALE