

## GTC-540-20SS

The GTC-540-20SS is uniquely engineered for the collection of soot. Its high CFM rating allows for the speedy recovery of light powdery materials without the typical filter clogging. In addition, the soot is neatly collected into a convenient 20 gallon (76 liter) disposable polyethylene bag. This package provides a clean solution to a dirty problem.



## Specifications

**Motor Power:** 2¼ HP (1.6 kW) total,  
1½ HP (0.8 kW) per motor

**Amps:** 14 (115 V), 7.5 (230 V)

**Power Supply Cord:** 37' (11.3m), 14-3

**Static Water Lift:** 50" (1.3m)

**Air Displacement:** 270 CFM (7.6 m³/min)

**Weight of Vacuum Head:** 23 lbs (10 kg)



Tangential Intake

Disposable Polyethylene Bag

Stainless Steel 20 Gallon (76 Liter) Drum

Dual Filter Assembly

Suction Equalizer Holes



Specific Models Only



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## Complete Soot-A-Matic Boiler Cleaning Systems (with Vacuums)



**SAM-3-20-KIT** Soot-A-Matic Boiler Tube Punching Machine, ½ HP (0.4 kW), 115 V, including a 2" x 12' (51mm x 3.7m) hose, 18" (460mm) straight bayonet nozzle (specify diameter), brush, GTC-540 Vacuum including inside filter assembly, 20 gallon (76 liter) stainless steel soot recovery assembly, polyethylene tank liner, disposable polyethylene collection bag and dolly

**SAM-3A-20-KIT** Same as SAM-3-20-KIT except 230 V

**Call For Quote**



**SAM-3-15-KIT** Soot-A-Matic Boiler Tube Punching Machine, ½ HP (0.4 kW), 115 V, including a 2" x 12' (51mm x 3.7m) hose, 18" (460mm) straight bayonet nozzle (specify diameter), brush, GTC-540 Vacuum including inside filter assembly, and 15 gallon (57 liter) stainless steel tank with handle and casters

**SAM-3A-15-KIT** Same as SAM-3-15-KIT except 230 V

**Call For Quote**



**SAM-3-30-KIT** Soot-A-Matic Boiler Tube Punching Machine, ½ HP (0.4 kW), 115 V, including a 2" x 12' (51mm x 3.7m) hose, 18" (460mm) straight bayonet nozzle (specify diameter), brush, GTC-540 Vacuum including inside filter assembly, 18"-20" (460-510mm) diameter drum adapter ring, 30 gallon (114 liter) bonderized steel drum, dolly with handle and tool storage box

**SAM-3A-30-KIT** Same as SAM-3-30-KIT except 230 V

**Call For Quote**

**SAM-3-55-KIT** Same as SAM-3-30-KIT except with 22"-24" (560-610mm) diameter drum adapter ring and 55 gallon (208 liter) bonderized steel drum

**SAM-3A-55-KIT** Same as SAM-3-55-KIT except 230 V

**Call For Quote**

### Optional:

**SC-682** Carrying Case for SAM-3 Boiler Tube Punching Machine and accessories

**Call For Quote**

Note: See Tube Sizes Chart on SAM-3 Accessories page for nozzle and brush sizes.

Note: See SAM-3 Accessories for additional cleaning tools and accessories.